The Best Mini/Benchtop Milling Machine in 2022

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Here's Linquip's guide to the Best Mini/Benchtop Milling Machine in 2022. Adding a milling machine to your home shop will enhance your store countless times. After reading this article, you will have the best chance of making the right choice.

There is plenty of information about milling machines available at Linquip, so don't worry. The best mini-milling machine on the market is introduced to you by Linquip as a means of helping you do your job better. We have a page called "**What Is Milling Machine?**" where you can find out what Linquip can offer you based on your intended use.

Have you considered purchasing a mini/benchtop milling machine? You can search through Linquip's extensive selection of <u>Milling Machine Products</u> for free in order to find the right product you are looking for. Linquip platform can help you if you need to know the price of a milling machine and other related equipment. We make the process of requesting free quotes from <u>Milling Machine Suppliers and Companies</u> quick and easy. It will not take long for you to receive them.

The use of milling machines was once the exclusive domain of large factories and garages. Nowadays, however, milling machines have become much more widely used due to technological advances. To create desired designs or textures, milling machines machine out a variety of materials, including wood and metal. As this technology has been put into entrepreneurs' hands more and more frequently in the last few decades, the world of milling has enjoyed a kind of renaissance.

In response to this increase in overall demand, milling machine buyers now have a variety of choices and competing companies to choose from. In this post, we have compiled a list of the most cost-effective and best-quality milling machines available today in order to meet these needs. Our objective is to outline the strengths and weaknesses of each milling machine, as well as provide the criteria for ranking and evaluating each one.

Basics of Mini/Benchtop Milling Machine

A benchtop milling machine is a miniature version of the large industrial milling machines you will find in large factories. Consequently, they are perfect for DIY projects requiring precision and strength without needing a full-sized machine.

These smaller machines, however, are usually less powerful because of their size. There are some that are grossly underpowered, while there are others that are suitable for most DIY projects. To achieve success, you must purchase an excellent benchtop milling machine.

In spite of the fact that these machines are often not the most economical, they offer great capabilities that cannot be matched by simpler, cheaper tools. In the end, a mini milling machine can prove invaluable for freelance technicians, interior designers, DIY enthusiasts, or even artists, and if you employ it correctly, you might even save time and money in the process.

You know what a milling machine is worth if you are in the manufacturing industry. Often found in assembly lines and tool and die shops, these machines perform a variety of tasks. A milling machine is necessary for nearly every industry, from automobiles to science labs. In comparison to a standard 3D printer, they are capable of producing parts with greater precision.

The versatility of these tools is often used to shape items and remove metal and other materials to make flat surfaces. In addition to this, they can also create irregular surfaces, drill, bore, produce slots, and produce flutes in drills.

When operating a milling machine, safety precautions should be taken just as they are when using any other device. As far as your well-being is concerned, it is advisable that you wear safety glasses and hearing protection.

Milling machines consist of stationary cutting tools and movable tables that are controlled either manually or automatically. To produce the desired results, a workpiece is secured to a table that moves around a rotating blade. The mini mill machine is similar to a full-sized milling machine. However, it is smaller, sitting on a workbench or table and making or modifying components from wood, metal, and composite materials. While large milling machines can have a horizontal or vertical orientation, mini milling machines are typically vertically oriented, with the shaft axis also vertical.

Mini/Benchtop Milling Machine Buying Guide

The creation of the list of top benchtop milling machines required going through a significant number of milling machines that are practically available to sole proprietors as well as small businesses and organizations. Creating criteria from which they could be judged helped us determine which ones remain. There are some straightforward criteria – for example, the cost and the capabilities. You should also consider the mini milling machine's personal or practical value to your needs.

When choosing the best mini mill machine, consider factors such as:

- Size
- Ability to adjust the table position
- Clamps that hold materials in place
- Speed range
- Motor power and horsepower
- Depth to which the spindle can reach
- Torque
- Table-to-head distance.

Also available are options such as inbuilt lighting, powered assisted tables, and coolant pumps. There is generally a direct relationship between the more extras you want and the higher your bill.

This buyer's guide can help you sort through the tons of options out there and help you choose the right one.

Motor Power

Power is the key to a machine's ability to work well and work with a wider variety of materials. Ideally, you want the most power possible. There is, however, a cost associated with more power. This is why selecting a machine depends on how much power you need. Buying a more powerful machine that you do not need is a waste of money.

You might be able to get by with a 3/4 HP motor if you do light projects. A 1 HP motor is recommended for regular use. Your budget and the jobs you plan to do will determine how much you can afford. A machine with a lower power rating does not necessarily mean that it is of poor quality.

Range of Motion

There should be a lot of movement on your machine's x- and y-axis. By doing this, you can make holes at precisely the right size and at the correct location. If your device does not have a wide range of motion, you may not be able to accomplish specific tasks. When the machine is incapable of putting the hole where you want it to be, your project will be hard to complete.

Durability

Your machine's durability is essential. The last thing you want is for it to break soon after you use it. The expensive nature of these machines should ensure that they last for many years. You should look for high-quality materials such as cast iron and treated aluminum. Cast iron makes machines stronger, so the more cast iron a machine has, the stronger it will be.

Besides the external components, you should also consider the internal ones. Because it is harder to see what is inside the machine, it can be more challenging. For this reason, your best bet will be to read reviews, such as ours.

Design

The blades and other cutting tools work in different directions on the material, so you can choose either a vertical or horizontal machine.

Features

A number of features are required on a good machine, including digital readouts, castiron construction, three- or four-axis motions, high-speed spindles, tilting heads, and heavy-duty horsepower.

Tooling and Accessories

When buying a mill, you want to make sure that the tools and accessories are readily available on the local market. The selection of tools and accessories should be based on thorough research.

Precision

Choosing a CNC mill that uses computer numerical programming will give you the highest degree of precision. They are worth the extra cost even though they are more expensive.

Capabilities

More or less, this depends on the machine's size, power, whether it's a horizontal or vertical mill, and whether it's retrofittable (and how easy that is). All of these factors combined allow one to expect a machine to perform a variety of tasks. For the most part, a higher rating is assigned to a product with more excellent capabilities.

Price

The machines needed to be evaluated based on cost-to-benefit ratios in order to actually compare them. As an example, a machine that can perform 60% of the same task for only 10% of the price was considered to be of better overall value.

Best Mini/Benchtop Milling Machine Reviews

We have compiled this list of the best mini milling machines based on our extensive evaluations of products in different price ranges. To make a well-informed choice, make sure to read our buying guide and check out our best models.

1. Grizzly G8689 Mini Milling Machine



Pros

- Hardened steel or other tough material can be worked with the tool
- Precision can be achieved by using it for a variety of parts, such as small engines.
- There is an abundance of repair parts available online.
- The setup and operation of the mini milling machine are simple.

Cons

The climb milling method is ineffective, and you need to use only the standard cut method.

Specifications

Item Weight	149 pounds
Item Dimensions	19 x 20.5 x 30 inches
Horsepower	3/4
Table travel	7-5/16-inch longitudinal and 4-inch cross
Head travel	7-1/2-inches

Grizzly G8689 Mini Milling Machine is an excellent choice if you want to mill small parts and tools. With its 3/4 horsepower motor, the machine can drill 1 inch, mill 1 inch, and face 1 inch with a wide range of advanced features. This small mill sets up quickly and securely on your bench, making it easy to control the cuts precisely. Additionally, its variable speed control and gear drives will guarantee you will have no trouble milling.

The machine features a safety shut-off switch to ensure your safety while milling. Furthermore, you will be able to set the device for precise cuts through the adjustable depth stop control. If you need to work on small parts and tools, you also get a fine feed head control. Easy-to-set-up knobs and controls simplify the setup process. Features, such as adjustable dovetail ways and zero-setting dials, ensure that you get accurate cuts with the best setup.

Despite being a mini milling machine, you can use it for creating small engine heads for motorcycles. In most cases, however, it is used for small items, such as gunsmithing parts and tools. Thanks to its heavy-duty cutting tools, it is capable of milling hardened steels.

2. JET 350017/JMD-15 Milling/Drilling Machine



JET 350017/JMD-15 Milling/Drilling Machine (Reference: jettools.com)

Pros & Cons

Pros

- It is equipped with a work lamp so that it can be used in dimly lit areas.
- Suitable for tough metals and other materials thanks to its powerful motor.
- It provides precision cuts with a variety of settings to make your job easier.
- This column is made of one-piece cast iron of high quality.

Cons

- There is no adjustable quill stop on the machine.
- The price is too high.
- There are a number of minor design flaws.

Specifications

Item Weight	440 Pounds
Item Dimensions	42.75 x 28 x 29 inches
Horsepower	1
Table travel	14 inches longitudinal and 1-1/2 inches cross
RPM	110 – 2,850

The device's lightweight construction makes it easy for people with a small workshop to move it around. In addition to offering simple belt-driven drilling, it has the capabilities of a milling machine's table for precision cutting. One-piece cast iron columns provide the support needed to make the mill strong and effective.

JET 350017/JMD-15, like all other machines, is tested to ensure it delivers consistent quality and meets high standards. The company has more than 750 service centers in the U.S., so you can be assured that experienced technicians will provide you with parts and services. This machine's 1 HP motor can create pieces from hardened steel and other tough materials. Depending on the materials you are working with and the precision you require for the finished product, you can adjust the speed of the machine from 110 RPM up to 2,580 RPM.

For any type of work, the model has a positive quick-stop knob, which gives the user complete control. Furthermore, you will have easy-to-read depth gauges and belt covers and a belt adjustment feature to allow you to make the necessary customizations.

3. PROXXON MICRO MIII MF 70, 37110





PROXXON MICRO Mill MF 70, 37110 (Reference: proxxon.com)

Pros & Cons

Pros

- This milling machine is ideal for small jobs and beginners
- You can store it away when it's not in use because it's small and compact
- It's quiet.
- A high-quality material has been used in the construction of the machine.
- Small adjustments can be made with a handwheel.

Cons

- Because the spindle runout is about .002 inches, cutting harder metal at lower speeds is difficult. Metals with a softer composition are usually recommended for this device.
- There are some errors in axis adjustments.

Specifications

Item Weight	18.21 pounds
Item Dimensions	16.93 x 11.02 x 9.45 inches
Horsepower	1/8 (Maximum)
Table travel	2 ¾ inches vertical
RPM	5,000 – 20,000 RPM

In case you have a limited budget, the Proxxon 37110 MICRO Mill is what you should get. This is the best benchtop milling machine available today at this price point. It's smaller than other options, making it better for small workshops like the ones your average homeowner might have. It produces little vibration and is reasonably quiet. In particular, if you're concerned about waking up your neighbors, these features make this machine a good choice for homeowners.

Thanks to its lightweight and slim design, it is easier to fit into tight spaces. It functions as well as other compact options without compromising on performance. Still, it is quite precise and works quite well. In addition to the cast iron base, the vertical column and compound table are made of aluminum. In all likelihood, it will last a long time. With its handwheels, this machine can be adjusted very accurately, which makes it ideal for use in precision-related situations.

If you want to use this milling machine in jewelry, optics, electronics, or model construction, you should consider it.

The axes on this machine aren't extremely precise, which is one of its significant problems. There is a tendency for them to move slightly away from zero when you adjust them. There shouldn't be any problem with this for most people. It may, however, be extremely frustrating for some people, especially if they're performing precision tasks.

4. OTMT OT2213 X2 Variable Speed Mini Milling Machine



OTMT OT2213 X2 Variable Speed Mini Milling Machine (Reference: **travers.com**)

Pros & Cons

Pros

- The price is reasonable for the quality of the product.
- Firearms can be repaired with this product.

Cons

There seems to be some slippage along the X and Y axes.

Specifications

Item Weight	140 pounds
Item Dimensions	22.04 x 19.68 x 29.13 inches
Horsepower	1/2
Voltage	110 Volts
RPM	0 – 2,500 RPM

As you can see, the OTMT Variable Speed OT2213 Benchtop Mill offers the best value for money because there are cheaper models available, but they don't offer the same quality as this one.

There is really no reason to regret spending a little extra on this model, as it is well worth consideration. In the opinion of the users, the machine worked perfectly. This machine was compared to some larger models, and they found it to be more affordable and the best value.

The X and Y axes showed some slippage, which was one of the disadvantages. If we had concentrated solely on milling, everything would have been fine. This is an affordable benchtop mill, so you have to deal with it. The price of perfection will be much higher if you want it.

5. WEN 33013 4.5A Compact Benchtop Milling Machine



WEN 33013 4.5A Compact Benchtop Milling Machine (Reference: wenproducts.com)

Pros & Cons

Pros

• There is a rubber sheet covering the table and column that catches chips for easier clean-up.

• This device includes a transparent shield and an emergency stop feature in order to ensure maximum safety.

Cons

In order to avoid tripping off when using larger cutters, the torque capacity should be a little higher.

Specifications

Item Weight	130.1 pounds
Item Dimensions	23.25 x 22 x 29.5 inches
Horsepower	1/2
Motor	4.5 Amp
RPM	100 – 2,500 RPM

A 13-inch swing tool is used on this single-phase milling machine. The tool can be used to create flat surfaces, angled edges, straight holes, contours, pockets, and slots, as well as other projects, so it can be used for a variety of DIY and crafting jobs.

With a capacity of 5/8-inch end mills, 1/2-inch drillings, and 1 1/8-inch faces, the WEN can accommodate a wide range of cutters, bits, and mills. Left or right movement is possible with the bevel head. Depending on the speed, the low speed can go from 100 - 1,100 RPM, and the high speed can range between 100 and 2,500 RPM. On the X-axis, you can move the item 11 13/16 inches; on the Y-axis, 5 1/8 inches, and on the Z-axis, it can move 7 inches. You will find tooled ruler markings for your convenience in order to maintain complete accuracy.

For stability, the base has bolt holes for anchoring the machine to a table. It weighs 130.1 pounds, which is a heavy enough weight to minimize vibrations. Hobbyists will find this milling machine very useful as it can do a variety of cutting, including aluminum, acrylic, and soft metals.

6. LittleMachineShop HiTorque Mini Mill



LittleMachineShop HiTorque Mini Mill (Reference: littlemachineshop.com)

Pros

- Compared to most other options, this is lighter.
- It is compact in design.

Cons

- There is a poor design for the spindle lock.
- The company provides inadequate customer service.
- The description of the product is inaccurate.

Specifications

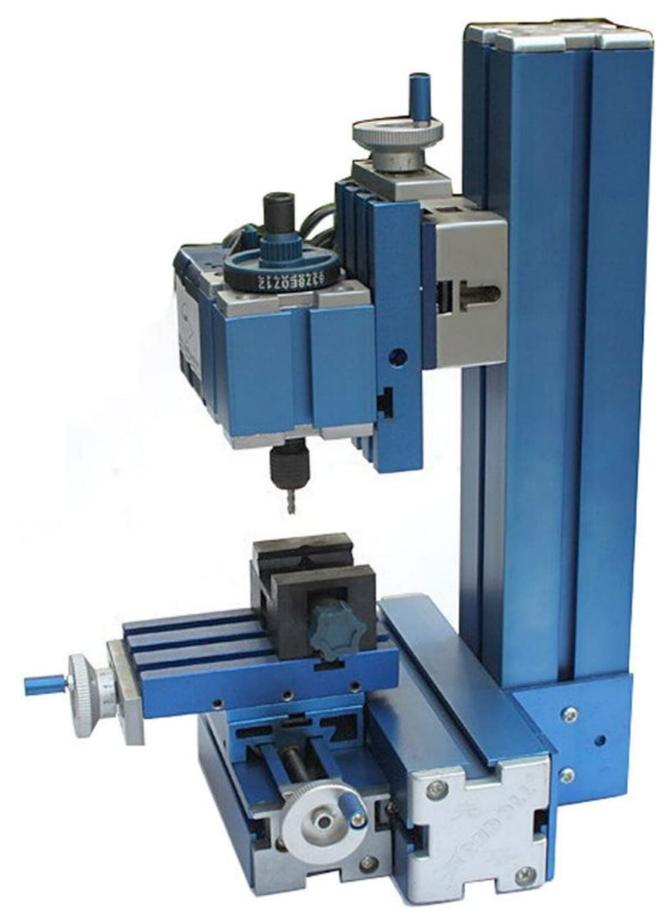
Item Weight	124 pounds
Item Dimensions	19.7 x 23.2 x 36.3 inches
Horsepower	0.67
Wattage	500
RPM	2,500 RPM

This machine is significantly lighter than others. A smaller base and a lighter weight make it a more attractive option than many others listed here. Therefore, smaller workshops may be able to accommodate it better. Homeowners with small workspaces may find this reliable.

LittleMachineShop's HiTorque Mini Mill is fantastic, but it has a few shortcomings. The product description mentions things such as "most torque in class." However, it is difficult to determine how much torque the machine has. The information isn't easily accessible anywhere. The product description contains small inconsistencies like this, which raises suspicions about the overall quality of the device.

Also, this machine has a bad spindle lock design. This causes the parts to become deformed and practically unusable because it is much tighter than it should be. There is also a very poor level of customer service.

7. SUNWIN Metal Mini Milling Machine



SUNWIN Metal Mini Milling Machine (Reference: amazon.com)

- Thanks to its lightweight design, this milling machine is easily transported from the shelf to the workbench.
- The product is certified as safe by Underwriters Laboratories (UL), an industry leader in testing and certification.

Cons

While this machine is most effective at handling smaller tasks, it may struggle with larger ones.

Specifications	
6.2 pounds	
9.8 x 9.8 x 5.9 inches	
1.37 to 1.77 inches	
20,000 RPM	

Small metalworking and woodworking tasks can be handled easily with this mini milling cutter, which is perfect for hobbyists, especially students. Metal is used for all major components, including the spindle, tailstock, slider, pedestal, connection piece, motor blades, and gears. It is composed of carbon steel, aluminum, and acrylonitrile butadiene styrene (ABS), a material commonly used in CNC machining that has varying properties and melting temperatures depending on the ratio of each of the three ingredients.

With a weight of 6.2 pounds, this milling machine is not too heavy to carry around or store when you want to change locations. The dimensions of the unit are 9.8 inches by 9.8 inches by 5.9 inches. A 1.1-inch vice clamp is used with clamping dimensions between one and six millimeters.

When you use the correct tooling, feed, and speed, the unit can mill small pieces of steel. Resin, general steel, aluminum, and brass are soft materials that are best suited to highspeed steel (HSS). A cemented carbide or carbide tool will be needed for titanium and high-carbon steel. Purchasing additional tools is not necessary with the mill since it comes fully assembled out of the box.

8. SHOP FOX M1110 Mill and Drill



Pros

There are 12 different speeds on the lathe.

Cons

- There are no durable materials.
- The price is relatively high for this product.
- At the time of purchase, the piece will need to be repainted and cleaned.

Specifications

Item Weight	413 pounds
Item Dimensions	39.6 x 31.5 x 31 inches
Voltage	15 Volts
Horsepower	3/4
RPM	0 – 2,000 RPM

Another mid-range mill is the SHOP FOX M1110. Despite the fact that it costs a little more than our top choice, it's not as expensive as certain other options on the market. You can mill more precisely with its 12 different lathe speeds. It has only 3/4 horsepower, which is less powerful than some other options. Although it is not suitable for all DIY projects, it should still work for most.

Compared to other options currently available, this machine appears to be significantly less durable. You'll probably need to purchase another one in the near future because it doesn't seem to last very long at all. Due to the high price, you will probably end up spending quite a bit in the long run. The purchase of two moderately-priced machines is quite expensive, as you might expect.

The paint that comes with this mill is not high-quality at all, so you will have to re-paint it soon after purchase. Furthermore, you will need to keep everything clean and lubricated regularly.

9. Klutch Mini Milling Machine



Klutch Mini Milling Machine (Reference: **machine-clutch.com**)

Pros

The down feed control on this machine is excellent for setting tool height accurately.

Cons

It is necessary to bolt or otherwise secure the base to the workbench. There is no stand included with it.

Specifications

Item Weight	143 pounds
Item Dimensions	20 1⁄2 x 20 1/6 x 29 15/16 inches
Voltage	110 Volts
Horsepower	1/2
RPM	100 – 2,500 RPM

In general, this mini milling machine can be used for light work, such as by hobbyists. As one of the best machines for jewelry, electronics, and optical projects, it is specially designed to handle slow feed rates, light feeds, and high tolerances. There is no vibration at all in the base because it is fully made of cast iron. It is satisfying to know that the machine is extracts, transforms, and loads (**ETL**) listed, which means that it has been tested by Intertek and is certified as meeting national standards. You can use ETL to copy data originating from one or more sources and transfer it to a system that presents it differently than it appears in the source. As a result, different types of data input can be combined. You can keep track of multiple projects that require milling a variety of materials using ETL. It will also present you with the most suitable option for each project.

Worktable dimensions are $35/8 \times 153/8$. Drilling capacity is 1/2 inches, face milling capacity is 13/16 inches, and end milling capacity is 5/8 inches. Adding to the benefits of this milling machine is that many upgrades are available. It is very helpful as you become familiar with its functionality and want to enhance it.

10. Grizzly G0781 3/4 hp Mill/Drill



Grizzly G0781 3/4 hp Mill/Drill (Reference: **grizzly.com**)

Pros & Cons

Pros

- It is suitable for hardened mill steel without deflection.
- A table with a storage area where you can keep your tools is included.

- Material is strong enough to handle the stresses of everyday use.
- To get the machine started, several adjustments and settings must be made.

Cons

There is no adjustable quill stop on the machine.

Specifications

Item Weight	167 pounds
Item Dimensions	25 x 22 x 28 inches
Voltage	110 Volts
Horsepower	1
RPM	2,000 RPM

This mini milling machine from Grizzly shares many features with larger milling machines. You can use it in your workshop to work on tough metal with its 1-hp motor. It can be used to make small tools and parts, but it can also work on complex parts, such as small engines, if the settings are correct. As the unit comes with a stand, you don't need to mount it on a table. This will be a great addition to your machine collection, whether you are just starting out or already established.

The motor has a horsepower capacity of 1 HP and is single phase. It has a 15-inch swing. There is 11-inch head travel as well as 2-inch spindle travel. The longitudinal travel is 18-7/8 inches, and the inch cross travel is 6-7/8 inches.

Featuring options such as a clear guard on a spindle, fine feed head control, and a twospeed gearbox, it offers great control to users. With the proper settings and 90-degree head tilt, you will be able to work on intricate shapes effortlessly.